## PAINTING/POWDERCOATING

ENGINE: — PAINTED SIGNAL RED
FEET & PANELS: — POWDER COATED SIGNAL RED
HEAT EXCHANGER: — PAINTED SIGNAL RED

MUFFLER: — HIGH TEMP SILVER

## OIL SUMP PLUG

DIMENSIONS UPDATED FOR ACTUAL

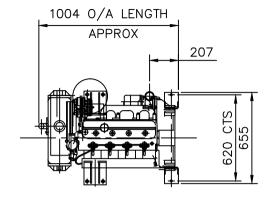
DESCRIPTION

ISSUED FOR MANUFACTURE

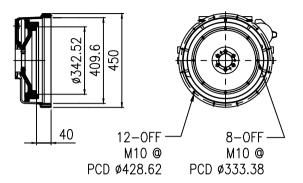
REV.

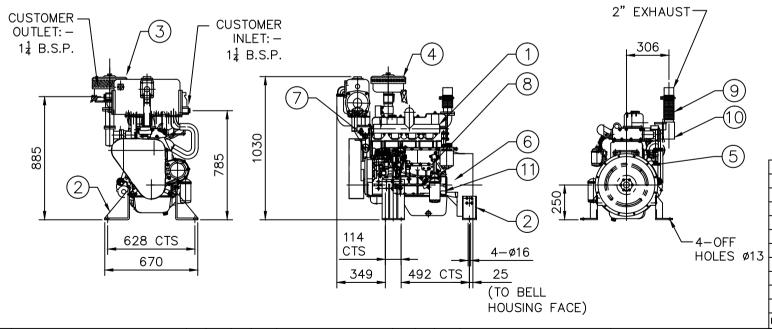
IS LOCATED FLUSH WITH SUMP BOTTOM. LUBE OIL MUST BE DRAINED THROUGH DIPSTICK HOLE. ALTERNATELY, DRAIN TO BE EXTENDED BY PUMP PACKAGER.

COOLING WATER FLOW RATE MINIMUM FLOW RATE IS 1.3 LITRES PER SECOND © 20°. HIGHER FLOW RATES ARE REQUIRED AT HIGHER TEMPERATURES. FAILURE TO PROVIDE THIS FLOW RATE WILL CAUSE PERMANENT ENGINE FAILURE WITHIN MINUTES OF RUNNING THE DIESEL ENGINE.



## BELL HOUSING SAE 3 FLYWHEEL SAE 11 3





TO BE MODIFIED ON CAD ONLY DRN. P.N.L. 19.06.14

снк.

APP. T.L. 19.06.1

A.P. 19.06.1

ENG. P.N.L. 19.06.14 WELLING & CROSSLEY PTY LTD

50-58~NEW STREET STH KINGSVILLE VIC. 3015

2/6-8 ALLEN PLACE WETHERILL PK NSW 2164

5/235 CAMBOON RD MALAGA WA 6090 11/1909 IPSWICH ROCKLEA QLD 4106

SCALE :1:20

PLOT SCALE :1:20 @ A3

TOLERANCES

ASSEMBLY DIMENSIONS ± 3 mm

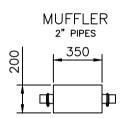
FABRICATED DIMENSIONS ± 2 mm FABRICATED DIMENSIONS ± 0.125 mr UNLESS OTHERWISE SPECIFIED

P.S.M. 09.06.15 P.N.L. 09.06.15

P.N.L. 19.06.14 P.N.L. 19.06.14

P.N.L. 19.06.14 P.N.L. 19.06.14

DRN DATE CHK. DATE.



TOTAL WEIGHT = 600 Kg.

				•	•
	11	1	OIL FILTER	W&C	_
3	10	1	WATER TRAP	W&C	-
	9	1	EXHAUST FLEX	W&C	-
	8	1	OIL PRESSURE SENDER	VDO	-
	7	1	TEMP SENDER	VDO	-
	6	1	FUEL SOLENOID	W&C	-
	5	1	MAGNETIC SPEED PICKUP	W&C	-
	4	1	AIR CLEANER	W&C	-
	3	1	HEAT EXCHANGER	300CH	-
	2	4	SUPPORT FEET	W&C	_
	1	1	4105T DIESEL ENGINE	CROSSLEY	_
	ITEM	QTY	DESCRIPTION	W&C REF. No.	Wt. Kg.

TITLE: FIRE PUMP DIESEL ENGINE 4105T CROSSLEY HEAT EXCHANGER GENERAL ARRANGEMENT

DRG No: 20-4105T-

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